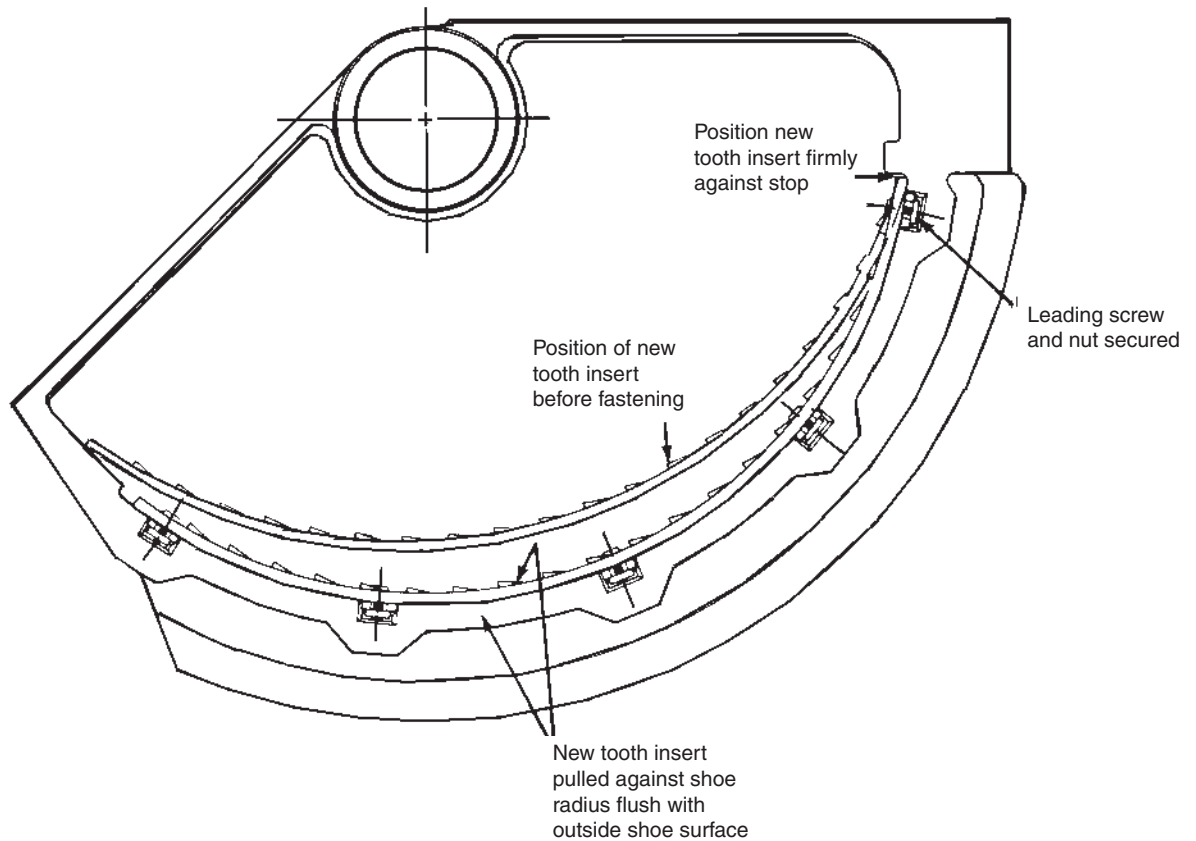


IMPORTANT: RECEIVING INSTRUCTIONS

Visually inspect all components for shipping damage.
If any shipping damage is found, notify carrier at once.

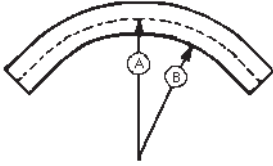
Shipping damage is NOT covered by warranty. The carrier is responsible for all repair or replacement costs resulting from damage in shipment.

SAFETY FIRST



1. Remove old tooth insert by unfastening five (5) screws and nuts. Discard old insert, screws, and nuts.
2. Position new tooth insert, (as shown) with leading edge of tooth insert placed firmly against shoe stop. Pull insert against shoe radius, flush with outside surface.
3. Fasten tooth insert in place (using screws and nuts supplied with new insert), beginning with leading screw and nut position (as shown), and moving toward the back until all five (5) screws and nuts are firmly secured.

Bender Shoe Radii Table



This radii table is provided for your general information. The Centerline (A) and Inside Radius (B) are shown for each shoe. In selecting a bender set, compare the shoe model number with this table for complete shoe radii information.

| Type of Conduit and Pipe | Nominal Shoe Size | Pipe Size | | Pipe Bend Centerline Radius (A) (inches) | Pipe Bend Inside Radius (B) (inches) | Bending Shoe Model No. |
|-----------------------------|-------------------|-------------|-----------------|--|--------------------------------------|------------------------|
| | | Actual O.D. | Fractional O.D. | | | |
| IMC | 1/2" | .815 | 13/16 | 3 1/4 | 2 13/16 | BR-57510 |
| | 3/4" | 1.029 | 1 1/32 | 5 | 4 1/2 | |
| | 1" | 1.290 | 1 19/64 | 6 7/16 | 5 3/4 | |
| | 1 1/4" | 1.638 | 1 41/64 | 8 1/16 | 7 1/4 | BR-12515 |
| | 1 1/2" | 1.883 | 1 47/64 | 9 9/16 | 8 5/8 | |
| Steel Rigid, Aluminum Rigid | 1/2" | .840 | 27/32 | 3 1/4 | 2 13/16 | BR-57510 |
| | 3/4" | 1.050 | 1 1/16 | 5 | 4 1/2 | |
| | 1" | 1.315 | 1 5/16 | 6 7/16 | 5 3/4 | |
| | 1 1/4" | 1.660 | 1 21/32 | 8 1/16 | 7 1/4 | BR-12515 |
| | 1 1/2" | 1.900 | 1 29/32 | 9 9/16 | 8 5/8 | |
| Aluminum Rigid | 2" | 2.375 | 2 3/8 | 9 5/16 | 8 1/8 | BR-20000 |
| Thinwall (EMT) | 1/2" | .706 | 23/32 | 3 5/16 | 2 15/16 | BT-57510 |
| | 3/4" | .922 | 15/16 | 5 1/16 | 4 5/8 | |
| | 1" | 1.163 | 1 5/32 | 6 7/16 | 5 7/8 | |
| | 1 1/4" | 1.510 | 1 1/2 | 9 7/8 | 9 1/8 | BT-12515 |
| | 1 1/2" | 1.740 | 1 3/4 | 11 3/8 | 10 1/2 | |
| | 2" | 2.197 | 2 3/16 | 9 1/2 | 8 3/8 | BT-2000 |

REPAIR AND SERVICE INSTRUCTIONS: For repair service and parts contact your nearest GB ELECTRICAL Service Center. The Service Center will provide complete and prompt service on all GB ELECTRICAL products.

PARTS AND SERVICE: For quality workmanship and genuine GB ELECTRICAL parts, select an Authorized GB Service Center for your repair needs. Only repairs performed by an Authorized Service Center displaying the official GB Authorized sign are backed with full factory warranty. Contact GB Electrical (414) 352-4160 for the name of the nearest GB Authorized Service Center.

WARRANTY: GB ELECTRICAL, INC. warrants its products against defects in workmanship and materials for 1 year from date of delivery to user. Chain is not warranted. Warranty does not cover ordinary wear and tear, abuse, misuse, overloading, altered products or use of improper fluid.

WARRANTY RETURN PROCEDURE: When question of warranty claim arises, send the unit to the nearest GB Authorized Service Center for inspection, transportation prepaid. Furnish evidence of purchase date. If the claim comes under the terms of our warranty the Authorized Service Center will REPAIR OR REPLACE PARTS AFFECTED and return the unit prepaid.



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