



INNOVATION

IMPROVED Cyclone™
Electric-Powered Production Bender

One shoe bends ½" - 2" conduit:

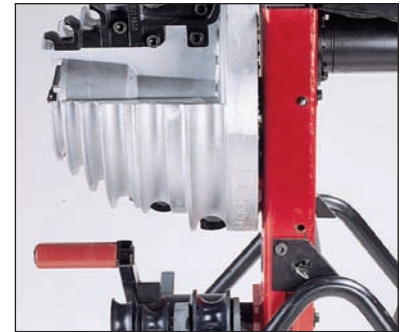
- Rigid
- Rigid aluminum
- EMT
- IMC
- PVC-coated rigid (use next larger shoe groove)
- One shoe fits all conduit sizes up to 2" with no loose parts.
- Four-wheel kit increases mobility.
- On/Off switch allows user to shut machine down for extended periods of time.
- Low-volt (95), high-volt (132) automatic shut-off helps protect electrical components from voltage fluctuations.
- Resetting circuit breaker eliminates down time changing fuses.
- Hook attachment on pendant control frees hands while working with conduit.
- Horizontal and vertical positions allow the unit to create accurate offset bends.
- Weight 408 lbs.
- Minimal training time.
- Dimensions: 47" x 33" x 43".
- 110/115 V AC, 15 AMP 1 HP DC Motor.
- Weather-resistant cover included.

New Features:

- | | |
|--|---|
| 1. NEW STRONGER LEGS
Increased durability (10x life test) | 4. FORK LIFT TUBES
Allows lifting and transport capability |
| 2. LARGER TIRES/WHEELS
Increased mobility | 5. LIFT HOOK
Security (job-site) tethering |
| 3. STRONGER UPRIGHT HANDLE
Ease of use | 6. STORAGE AREA
Storage for tools, etc. while in use |



B2000



Can be performed in the horizontal or vertical position.



Easy dial settings-makes training time virtually non-existent.

Part #	Description	Weight
B2000	Cyclone® Electric-Powered Production Bender, 115 V / 15 A	408 lbs
B2005	Replacement Cover	2.5 lbs

Centerline Radius Chart:

Nominal Size	PVC-Coated			
	IMC	Rigid	EMT	Rigid
½"	4 ³ / ₈ "	5 ³ / ₈ "	4 ¹ / ₄ "	4 ³ / ₈ "
¾"	5 ⁵ / ₁₆ "	6 ¹ / ₂ "	5 ³ / ₈ "	5 ⁵ / ₁₆ "
1"	6 ⁷ / ₃₂ "	7 ²⁷ / ₃₂ "	6 ¹ / ₂ "	6 ⁷ / ₃₂ "
1¼"	7 ²³ / ₃₂ "	8 ³ / ₈ "	7 ²⁷ / ₃₂ "	7 ²³ / ₃₂ "
1½"	8 ⁷ / ₃₂ "	N/A	8 ³ / ₈ "	8 ¹⁵ / ₆₄ "
2"	9 ¹⁵ / ₃₂ "	N/A	9 ²¹ / ₃₂ "	9 ²⁹ / ₆₄ "



CONDUIT BENDING